

**INTERNAL  
PIPE THREADING**

**NPT Taper Pipe Taps - M2 HSS**

Part #	Size	Threads Per Inch NPT Only	No. Of Flutes	OAL	Thread Length	List
265TP0464	1/16"	27	4	2-1/8"	11/16"	\$16.61
265TP0864	1/8"	27	4	2-1/8"	3/4"	\$16.61
265TP1664	1/4"	18	4	2-7/16"	1-1/16"	\$26.78
265TP2464	3/8"	18	4	2-9/16"	1-1/16"	\$32.05
265TP3264	1/2"	14	4	3-1/8"	1-3/8"	\$57.67
265TP4864	3/4"	14	5	3-1/4"	1-3/8"	\$90.04
265TP6464	1"	11.5	5	3-3/4"	1-3/4"	\$144.50
265TP8064	1-1/4"	11.5	5	4"	1-3/4"	\$182.84
265TP9664	1-1/2"	11.5	7	4-1/4"	1-3/4"	\$282.46
265TP9964	2"	11.5	7	4-1/2"	1-3/4"	\$409.59



- ◆ National Pipe Tap
- ◆ M2 HSS
- ◆ Ground Thread
- ◆ Heavy Duty

SOLD INDIVIDUALLY IN PLASTIC TUBES.

**(Carbon Steel) NPT Taper Pipe Taps**

Part #	Size	Threads Per Inch NPT Only	No. Of Flutes	OAL	Thread Length	List
NPT0464	1/16"	27	4	2-1/8"	11/16"	\$7.91
NPT0864	1/8"	27	4	2-1/8"	3/4"	\$7.91
NPT1664	1/4"	18	4	2-7/16"	1-1/16"	\$9.39
NPT2464	3/8"	18	4	2-9/16"	1-1/16"	\$12.52
NPT3264	1/2"	14	4	3-1/8"	1-3/8"	\$21.90
NPT4864	3/4"	14	5	3-1/4"	1-3/8"	\$30.59
NPT6464	1"	11.5	5	3-3/4"	1-3/4"	\$52.81
NPT8864	1-1/4"	11.5	5	4"	1-3/4"	\$74.67
NPT9664	1-1/2"	11.5	7	4-1/4"	1-3/4"	\$109.52
NPT9964	2"	11.5	7	4-1/2"	1-3/4"	\$153.34



- ◆ National Pipe Tap
- ◆ Carbon Steel
- ◆ Ground Thread
- ◆ General Purpose

SOLD INDIVIDUALLY IN PLASTIC TUBES.

**NPT  
TAP-DRILL CHART**



DRILL THIS SIZE HOLE			TO TAP FOR THIS BOLT OR SCREW
DECIMAL INCHES	DRILL SIZE	NEAREST FRACTION	
.3390"	Ltr. R	none	1/8-27 NPT
.4375"	7/16"	7/16"	1/4-18 NPT
.5781"	37/64"	37/64"	3/8- 18 NPT
.7031"	45/64"	45/64"	1/2-14 NPT
.9219"	59/64"	59/64"	3/4-14 NPT
1.1562"	1-5/32"	1-5/32"	1 - 11-1/2 NPT
1.5000"	1-1/2"	1-1/2"	1-1/4 - 11-1/2 NPT
1.7344"	1-47/64"	1-47/64"	1-1/2 - 11-1/2 NPT
2.2188"	2-3/16"	2-3/16"	2 - 11-1/2 NPT

**i** Wrenches will accommodate all HSS & Carbon Hand Taps within O.D. size.  
O.D. Size = Actual Tap Size (machine screw thread).

**T-Handle Tap Wrench**

Part #	O.D. Size	List
271TT0001	#0 - 1/4"	\$14.88
271TT0002	#10 - 1/2"	\$20.76



**Tap Reamer Wrench**

Part #	O.D. Size	Size	List
270TW0000	#0-1/4"	TW0	\$15.54
270TW0004	#0-3/8"	TW4	\$32.72
270TW0005	#7-1/2"	TW5	\$27.62
270TW0006	#7-3/4"	TW6	\$39.76
270TW0007	1/4" → 1-1/8"	TW7	\$69.97

