



- ◆ M2 HSS
- ◆ Straight Shank To 1/2", Then Reduced
- ◆ Sharp Cutting Edge To Drill In Many Different Materials



- ⊙ Precision point angle for effective penetration through steel and wood.
- ⊙ Extra length flute with continuous cutting edges for drilling deep holes and fast chip removal.
- ⊙ Reduced shank fits all drill motors with 1/2" chucks.
- ⊙ Non-slip grips prevent the bit from spinning in the chuck.



12" Long Boy - M2 HSS

Part #	Size	Dec.	OAL	Flute	Qty.	List
216HS0864	1/8"	.1250	12"	9"	1	\$14.23
216HS1264	3/16"	.1875	12"	9"	1	\$14.63
216HS1464	7/32"	.2188	12"	9"	1	\$18.63
216HS1664	1/4"	.2500	12"	9"	1	\$17.22
216HS1864	9/32"	.2812	12"	9"	1	\$19.93
216HS2064	5/16"	.3125	12"	9"	1	\$24.69
216HS2464	3/8"	.3750	12"	9"	1	\$33.40
216HS2864	7/16"	.4375	12"	9"	1	\$53.43
216HS3264	1/2"	.5000	12"	9"	1	\$53.90
216HS3664	9/16"	.5625	12"	9"	1	\$97.86
216HS4064	5/8"	.6250	12"	9"	1	\$113.79
216HS4464	11/16"	.6875	12"	9"	1	\$146.72
216HS4864	3/4"	.7500	12"	9"	1	\$162.63
216HS5264	13/16"	.8125	12"	9"	1	\$184.83
216HS5664	7/8"	.8750	12"	9"	1	\$211.07
216HS6064	15/16"	.9375	12"	9"	1	\$236.06
216HS6464	1"	1.000	12"	9"	1	\$254.00
216HS7264	1-1/8"	1.1250	12"	9"	1	\$347.32

18" Long Boy - M2 HSS

Part #	Size	Dec.	OAL	Flute	Qty.	List
217HS1664	1/4"	.2500	18"	14"	1	\$31.39
217HS2064	5/16"	.3125	18"	14"	1	\$45.35
217HS2464	3/8"	.3750	18"	14"	1	\$62.67
217HS3064	15/32"	.4688	18"	14"	1	\$89.50
217HS3264	1/2"	.5000	18"	14"	1	\$105.08
217HS4064	5/8"	.6250	18"	14"	1	\$139.57
217HS4864	3/4"	.7500	18"	14"	1	\$187.50



Brad Point Wood Drill

Part #	Size	OAL	Shank	Qty.	List
309BP0864	1/8"	2-1/2"	1/8"	1	\$2.81
309BP1064	5/32"	3-1/8"	5/32"	1	\$3.36
309BP1264	3/16"	3-3/8"	3/16"	1	\$3.83
309BP1664	1/4"	4"	1/4"	1	\$4.38
309BP2064	5/16"	4-5/8"	5/16"	1	\$4.69
309BP2464	3/8"	4-7/8"	3/8"	1	\$5.24
309BP2864	7/16"	5-1/2"	3/8"	1	\$7.35
309BP3264	1/2"	6"	3/8"	1	\$8.91
309BP4064	5/8"	7"	3/8"	1	\$13.03
309BP4864	3/4"	7-3/4"	3/8"	1	\$34.01
309BP5664	7/8"	8-1/8"	3/8"	1	\$44.83
309BP6464	1"	8-1/2"	3/8"	1	\$58.25



Great For Acrylics!



- ◆ Precision Ground Flute
- ◆ Center Spur
- ◆ Two Shoulder Cutting Spurs
- ◆ Industrial Quality

Part # 309BP007
7 Pc. Set Woodworking
 1/8" - 3/16" - 1/4" - 5/16" - 3/8" -
 7/16" - 1/2"
List \$51.10

