

- ◆ National Pipe Tap
- ◆ High Speed Steel
- ◆ Ground Thread
- ◆ Heavy Duty

**SOLD INDIVIDUALLY
 IN PLASTIC BOXES**



(HSS) NPT Taper Pipe Taps

Part #	Size	Threads Per Inch NPT Only	No. Of Flutes	O/A	Thread Length	List
265TP0464	1/16"	27	4	2-1/8"	11/16"	\$13.13
265TP0864	1/8"	27	4	2-1/8"	3/4"	\$13.13
265TP1664	1/4"	18	4	2-7/16"	1-1/16"	\$14.71
265TP2464	3/8"	18	4	2-9/16"	1-1/16"	\$19.10
265TP3264	1/2"	14	4	3-1/8"	1-3/8"	\$30.59
265TP4864	3/4"	14	5	3-1/4"	1-3/8"	\$47.53
265TP6464	1"	11.5	5	3-3/4"	1-3/4"	\$72.17
265TP8064	1-1/4"	11.5	5	4"	1-3/4"	\$102.83
265TP9664	1-1/2"	11.5	7	4-1/4"	1-3/4"	\$137.94
265TP9964	2"	11.5	7	4-1/2"	1-3/4"	\$187.96

- ◆ National Pipe Tap
- ◆ Carbon Steel
- ◆ Ground Thread
- ◆ General Purpose

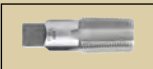
**SOLD INDIVIDUALLY
 IN PLASTIC BOXES**



(Carbon Steel) NPT Taper Pipe Taps

Part #	Size	Threads Per Inch NPT Only	No. Of Flutes	O/A	Thread Length	List
NPT0464	1/16"	27	4	2-1/8"	11/16"	\$6.25
NPT0864	1/8"	27	4	2-1/8"	3/4"	\$6.25
NPT1664	1/4"	18	4	2-7/16"	1-1/16"	\$7.42
NPT2464	3/8"	18	4	2-9/16"	1-1/16"	\$9.90
NPT3264	1/2"	14	4	3-1/8"	1-3/8"	\$17.31
NPT4864	3/4"	14	5	3-1/4"	1-3/8"	\$24.18
NPT6464	1"	11.5"	5	3-3/4"	1-3/4"	\$41.75
NPT8864	1-1/4"	11.5"	5	4"	1-3/4"	\$57.98
NPT9664	1-1/2"	11.5"	7	4-1/4"	1-3/4"	\$76.07
NPT9964	2"	11.5"	7	4-1/2"	1-3/4"	\$119.03

NPT TAP-DRILL CHART



DRILL THIS SIZE HOLE			TO TAP FOR THIS BOLT OR SCREW
DECIMAL INCHES	DRILL SIZE	NEAREST FRACTION	
.3390"	Ltr. R	none	1/8-27 NPT
.4375"	7/16"	7/16"	1/4-18 NPT
.5781"	37/64"	37/64"	3/8- 8 NPT
.7031"	45/64"	45/64"	1/2-14 NPT
.9219"	59/64"	59/64"	3/4-14 NPT
1.1562"	1-5/32"	1-5/32"	1 - 11-1/2 NPT
1.5000"	1-1/2"	1-1/2"	1-1/4 - 11-1/2 NPT
1.7344"	1-47/64"	1-47/64"	1-1/2 - 11-1/2 NPT
2.2188"	2-7/32"	2-7/32"	2 - 11-1/2 NPT